

In compliance with Regulation 305/2011/EU of the European Parliament and of the Council of 9 March 2011 (the Construction Products Regulation - CPR) this certificate applies to the construction product

CLT – Cross Laminated Timber

according to the product specification listed in the current addendum to this certificate placed on the market by

Company

STORA ENSO WOOD PRODUCTS GMBH

Brand 44

AT-3531 Brand

and produced in the manufacturing plants

**Stora Enso WP Bad St. Leonhard GmbH,
AT-9462 Bad St. Leonhard, Wipserndorf 4**

**Stora Enso Timber AB
SE-66433 Grums, Timmervägen 2**

**Stora Enso Wood Products GmbH
AT-3370 Ybbs, Bahnhofstraße 31**

**Stora Enso WP HV s.r.o.
CZ-58263 Zdirec Nad Doubravou,
Nádražni 66**

This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in

ETA-14/0349, issued on 15.12.2022

and

EAD 130005-00-0304

under system 1 for the performance set out in the ETA are applied and that the factory production control conducted by the manufacturer is assessed to ensure the constancy of performance of the construction product.

CERTIFICATE OF CONSTANCY OF PERFORMANCE

Certificate number: 1359-CPR-0590

Date of first issue: 01.10.2015

Date of issuance: 18.01.2023

This certificate will remain valid as long as neither the ETA, the EAD, the construction product, the AVCP methods nor the manufacturing conditions in the plant are modified significantly, unless suspended or withdrawn by the notified product certification body.

For the validity of this certificate see www.holzforschung.at.



Dr. Andreas Neumüller

Authorised signatory



Dr. Manfred Brandstätter

Head of the Certification Body

Addendum to certificate 1359-CPR-0590

Date of issue: 18.01.2023

Scope of certification for the following products:

CLT – Cross laminated timber

Solid wood slabs to be used as structural elements in building

Structure:	minimum 3-layers, layers arranged perpendicular (angle of 90°), maximum 20 layers, symmetrical construction, Lamella typ "REX" can be used for cross layers ¹
Strength classes of the laminations:	C 24 / T14 according EN 338
Thickness:	42 - 350 mm
Width x length:	max. 3,5 x 16,5 m
Service classes:	1, 2
Timber species:	PCAB – spruce/ ABAL – fir; PNSY – pine ²
Adhesive:	
- Finger joints	PUR according to EN 15425 I 90 GP 0,3 w
- Surface bonding:	PUR according to EN 15425 I 90 GP 0,3 w

¹ applies only to the manufacturing plant in AT-9462 Bad St. Leonhard

² applies only to the manufacturing plants in AT-9462 Bad St. Leonhard and AT-3370 Ybbs